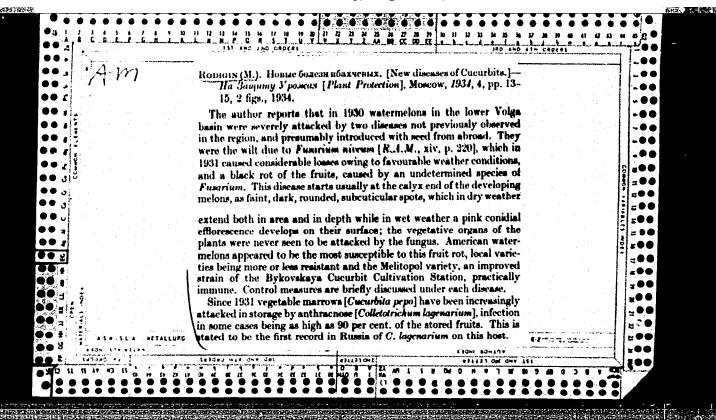
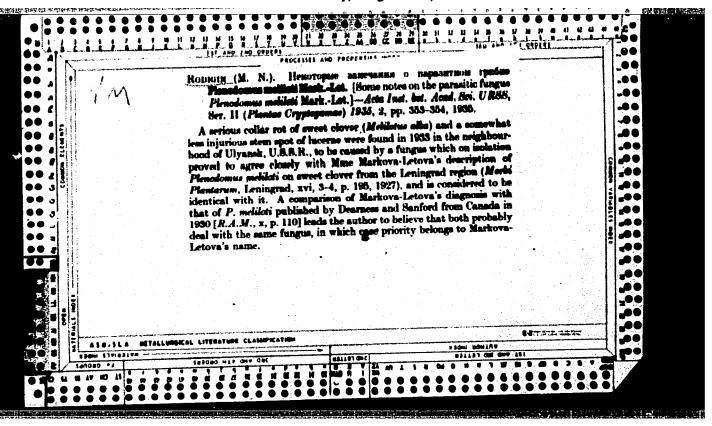


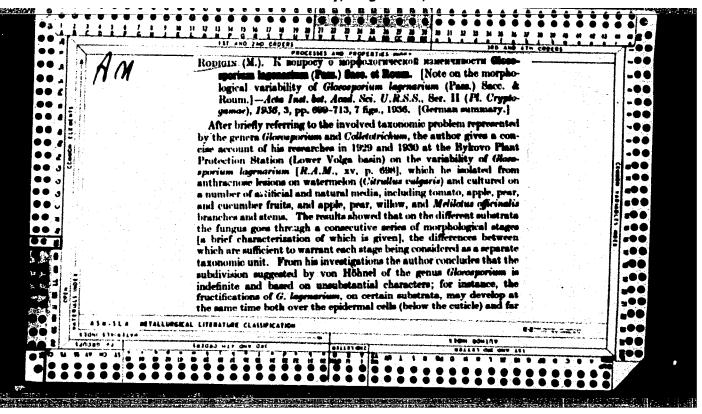
RODIGIN, M. N.

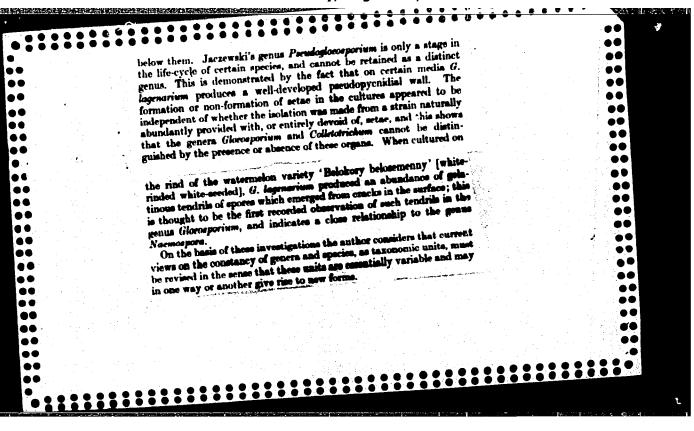
RODIGIN, M. N. "Some Data on the Test of Fungicides in Control of Sphaerotheca fulginea Poll. on Cucuroitaceae," Zasnchita Rastenii, no. 2, 1932, pp. 69-74.

So: SIRA SI_00_53, 15 Dec. 1953





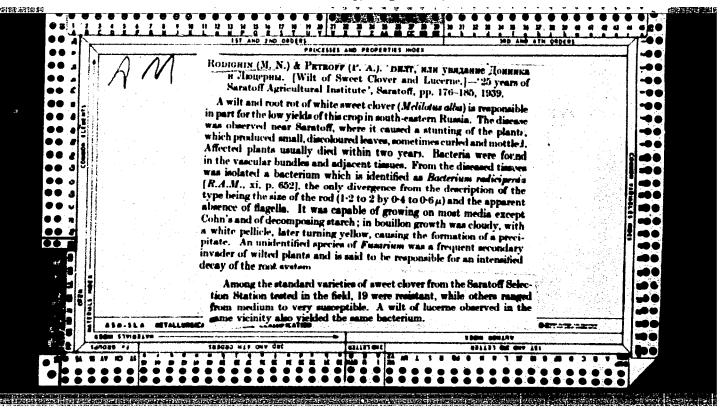


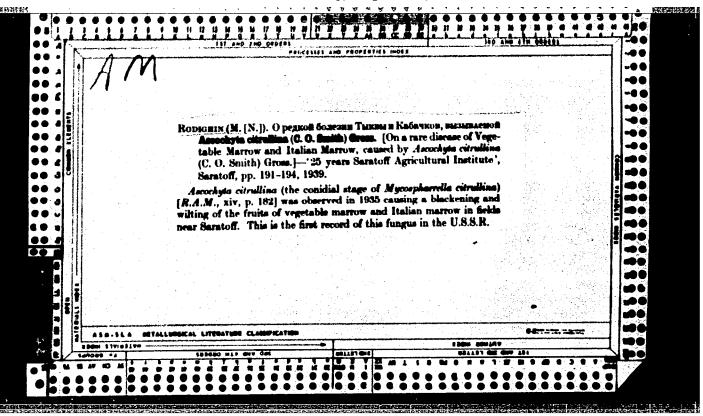


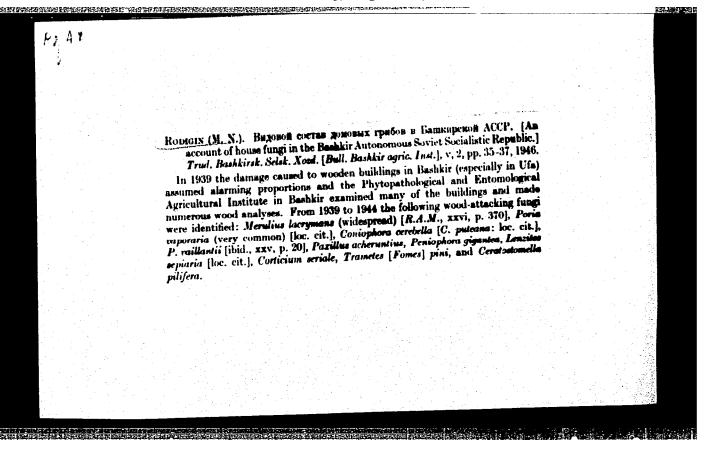
RODIGIN, M. N.

M. N. Rodigin "Wirus Diseases of Cucurbitaceae and Other Plants in the Volga Region and Organization of Virological Work," in <u>Virus Diseases of Plants, Collection</u> 2, Publishing Affiliate of the All Union Institute of Plant Protection, Moscow, 1938, pp. 233-234. 464.32 V96 v.2

SO: Sira Si 90-53, 15 Dec 1953



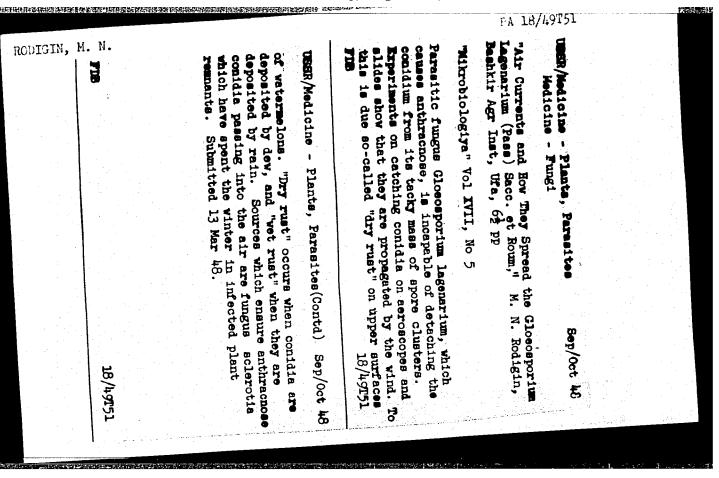




RODIGIN, M. N.

M. N. Rodigin, "Anthracnose of Melon Cro's and Methods of Control," Sad i Ogorod, no. 4, 1948, pp. 60-63. 80 Sal3

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RODIGIN, M. N.

M. N. Rodigin, "On the Polymorphism of Gloeosporium lagenarium (Pass.) Sacc. et Roum.," Doklady Akademii Nauk SSSR, vol.59, Feb. 1, 1948, pp. 767-769. 511

SO: SiraSi 90-53, 15 Dec 1953

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	West/Medicine - Pangi	7e) 1948	
	"The Problem of Polymorphism in Gloscosporiu arium (Pass.) Sacc. et Roum," M. N. Rodigin Agr Inst, Ufa, 12 pp	M lagur- 1, Backiy	
	"Dok Akad Hauk SSSR, Nova Ser" Vol LIX, No		
	Lists eight types of polymorphic fungi, pos- forms differing completely from each other. principal characteristics. Submitted by Aci B. L. Isachenko, 24 Nov 1947.	Pressing	
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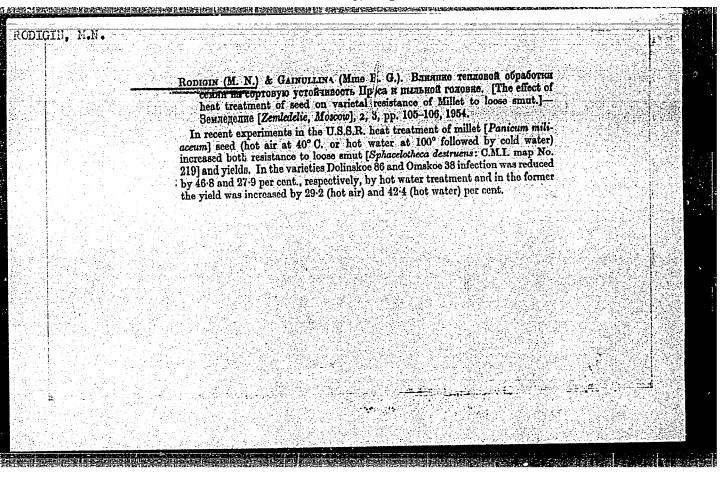
RODIGIN, M.N. Changes in the virulence of Glososporium lagenarium (Pass.) Sacc et Roum, as a function of the duration of growth and of the number of inoculation in organic substrata. Dokl. AN SSER 60 no.5:895-896

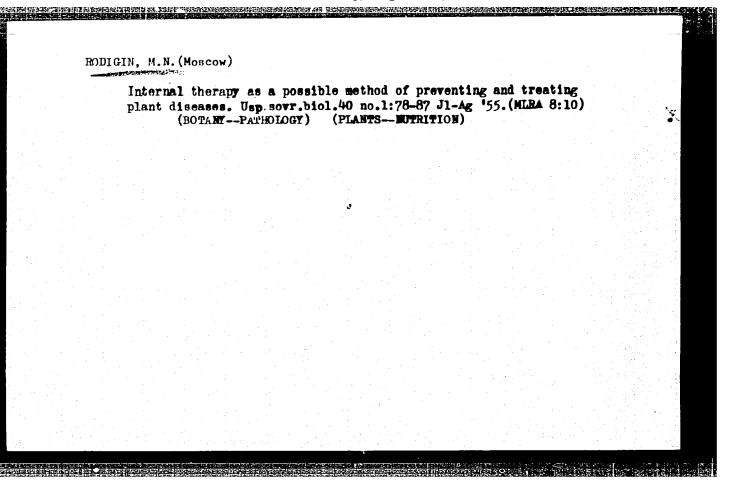
(MIRA 10:8) My 148.

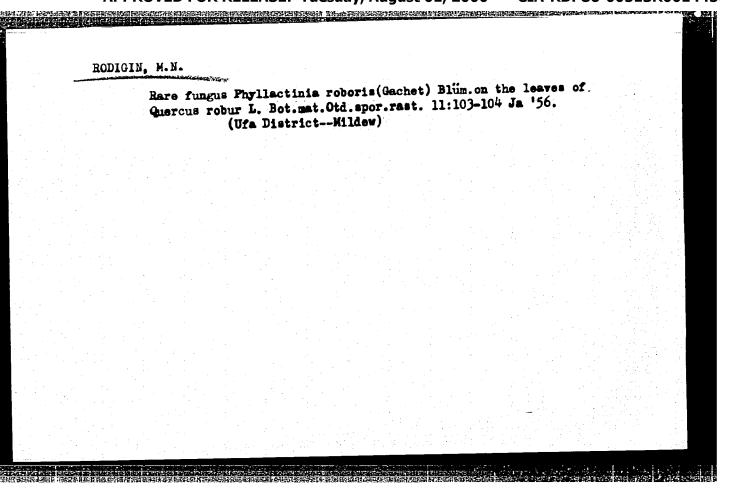
1. Bashkirskiy seliskokhozyaystvennyy institut. Predstavleno aka-(Fungi)

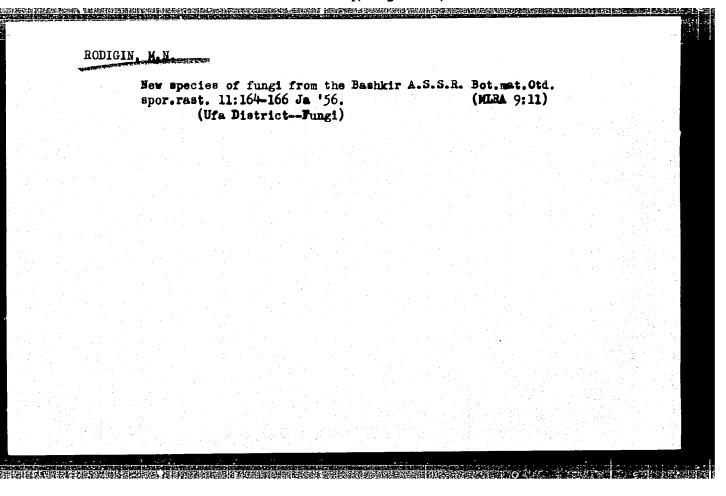
M. N. Rodigin "Change of Virulence of Gloeosporium lagenarium (Pass.) Sacc. et Roum. in Relation to Duration of Its Growth and the Number of Transfers to Organic Culture Media," Doklady Akademii "auk SSSR, vol. 60, May 11, 1948, pp. 895-896. 511 P444A

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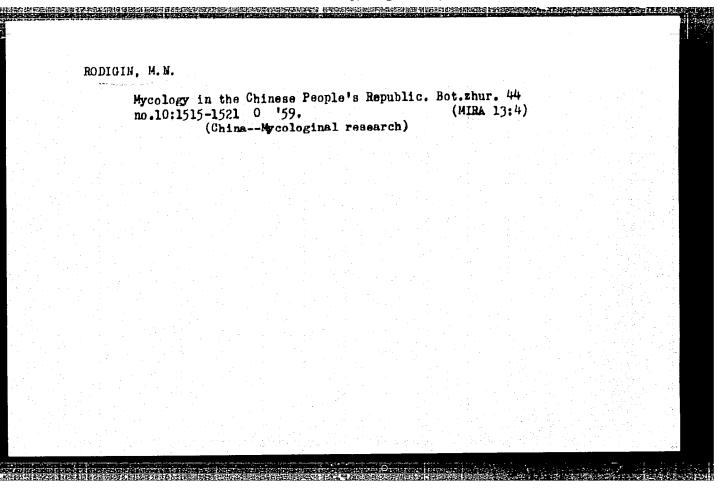


RODIGIN, M.N., professor.

Phytoncides in agriculture. Priroda 45 no.6:102-103 Je '56.

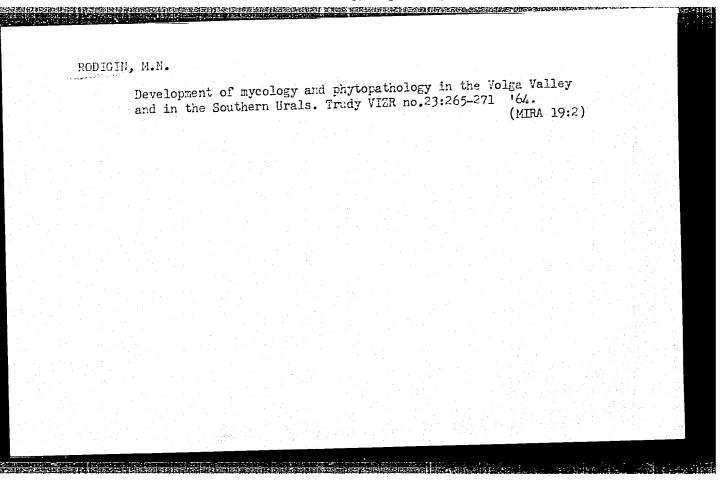
1. Saratovskiy sel'skokhozyaystvennyy institut.

(Phytonicides)



RODIGIN, M.N.; ZHURAVLEVA, L.G.

Conidial stage of Pseudopeziza medicaginis (Lib.) Sacc.
Bot.mat.Otd.spor.rast. 12:211-213 Ja '59. (MIRA 12:12)
(Ascomycetes) (Alfalfa--Diseases and pests)



RODIGIN, M.N., doktor biolog.nauk; TRUNOV, G.A., kand.sel'skokhoz.nauk

Internal therapy of plants. Zashch. rast. ot vred. i bol. 8 no.
11:17-19 N '63. (MIRA 17:3)

RODIGIN, M. N., doktor biolog. nauk, prof.

"Acta phytopathologica sinica". Zashch. rast. ot vred. 1
bol. 5 no.11:58-59 N '60.

1. Saratovskiy sel'skokhozyaystvennyy institut.

(China—Plant diseases—Periodicals)

RODIGIN, M.N.; MINAYEVA, T.I.

Effect of zinc in increasing the resistance of various cucumber various to bacteriosis. Dokl. AN SSSR 146 no.2:478-479 S '62.

(MIRA 15:9)

1. Saratovskiy sel'skokhozyaystvennyy institut. Predstavle no akademikom A.L. Kursanovym.

(Plants, Effect of zinc on)

(Cucumbers—Disease and pest resistance) (Pseudomonas lachrymans)

RODICIN, M.N., prof.doktor biologicheskikh nauk; KRASNOVA, T.A.;

GRESHNOVA, V.N.

Trace elements in the control of wheat diseases. Zemledelie 23 no.4:81-82 Ap '61.

1. Saratovskiy sel'skokhozyaystvennyy institut. (Wheat—Diseases and pests)

(Trace elements)

PLYUSNIN, V.G.; RODIGIN, N.M.

Regularities in the substitution of hydrogen atoms in the benzene nucleus by alkyl groups [with summary in English]. Zhur.fiz.khim. 31 no.9:2066-2073 S '57. (MIRA 11:1)

1.Akademiya nauk SSSR Ural'skiy filial, Sverdlovsk.
(Alkylation) (Benzene)

BABIN, Ye.P.; PLYUSNIN, V.G.; ZELENTSOVA, M.I.; EODIGIN, N.M.

Reversible reactions in the alkylation of isopropylbenzene by propylene. Izv.Sib.AN SSSR no.11:57-61 '59.

(MIRA 13:4)

1. Ural'skiy filial AN SSSR.

(Cumene) (Alkylation) (Propylene)

BABIN, Ye.P.; PLYUSHIN, V.G.; NASAKINA, M.I.; RODIGIN, N.M.

Alkylation of diisopropylbenzene by propylene in the presence of aluminum chloride. Izv.Sib.otd.AN SSSR no.12:59-64 '59.

(MIRA 13:5)

A. Institut obshchey i neorganicheskoy khimii im.N.S.Kurnakova AN SSSR i Institut neorganicheskoy khimii Sibirskogo otdeleniya AN SSSR.

(Benzene) (Propylene) (Alkyiation)

RODIGIN, Nikolay Mikhaylovich; RODIGINA, Emiliya Nikolayevna; FEDOROV,
G.V., otv.red.; BANKVITSER, A.L., red.izd-va; LEBEDEVA, A.A.,
tekhn.red.

[Chemical step reactions; mathematical analysis and computations]
Posledovatel'nye khimicheskie reaktsii; matematicheskii analiz
i raschet. Moskva, Izd-vo Akad.nauk SSSR, 1960. 137 p.

(Chemical reaction, Rate of)

RABIN, Ye.P.; PLYUSNIN, V.G.; RODIGIN, N.M.; ZELENTSOVA, M.I.

Reversible sequential reactions in the propylation of disopropyl benzene with aluminum chloride. Izv.Sib.otd.AN SSSR no.5:66-72 '60. (MIRA 13:7)

1. Ural'skiy filial AN SSSR. (Benzene) (Propylation)

68846 s/076/60/034/02/003/044 57.3200 Plyusnin, V. G., Babin, Ye. P., B010/B015 Nasakina, M. I., Rodigin, N. M. AUTHORS: Laws of the Substitution of Hydrogen Atoms in the Benzene Sucleus by Alkyl Groups. VII. Ratio Between the Velocity Constants of the Formation of Isopropyl Benzene and Equations for the Composition TITLE of the Products of Benzene Alkylation by Propylene in the Presence of Aluminum Chloride Zhurnal fizicheskoy khimii, 1960, Vol 34, Nr 2, pp 267-271 (USSR) In previous papers (Refs 1-3) it was found that the benzene PERIODICAL: alkylation with propylene in the presence of hydrogen fluoride (as a catalyst) leads to a successive formation of mono-, di-, ABSTRACT: tri-, and tetraisopropyl benzene, with the reaction rate constants occurring in the following ratio: k1: k2: k3: k4 = 1: 0.8: 0.32: 0.16. In the present paper, this reaction was investigated in the presence of aluminum chloride (instead of hydrogen fluoride). Alkylation took place at 60 + 0.20. Propylene was passed through a mixture of 0.03 mol of aluminum chloride per 1 mol of benzene at a constant velocity (about 300-330 1/h per 1 kg of bensene). Tables show the experimental results obtained (Tables 1,2). According to results of experiments and calculation, the ratio of the reaction Card 1/2

68846

Laws of the Substitution of Hydrogen Atoms in the S/076/60/034/02/003/044 Benzene Nucleus by Alkyl Groups. VII. Ratio Between B010/B015 the Velocity Constants of the Formation of Isopropyl Benzene and Equations for the Composition of the Products of Benzene Alkylation by Propylene in the Presence of Aluminum Chloride

rate constants is as follows: k_1 : k_2 : k_3 : k_4 = 1 : 0.58 : 0.24 : 0.015. Tetraisopropyl benzene is the end product of benzene alkylation. The equations for the composition of the system investigated were calculated for various molar ratios of propylene shenzene. With respect to the industrial production of monoisopropyl benzene it is found that less raw material is consumed if aluminum chloride is used as a catalyst instead of hydrogen fluoride, and that the reaction proceeds irreversibly in the presence of hydrogen fluoride, whereas it is reversible in the presence of aluminum chloride. There are 2 figures, 2 tables, and 15 references, 12 of which are Soviet.

ASSOCIATION:

Ural'skiy filial Akademii nauk SSSR (Ural Branch of the Academy of Sciences, USSR)

SUBMITTED:

September 25, 1957

Card 2/2

RODIGIN, N.M.; BABIN, Ye.P.; PLYUSNIN, V.G. (Sverdlovsk)

Correlations in the substitution of hydrogen atoms by alkyl groups in the benzene ring. Zhur.fiz.khim. 34 no.5:966-972 My '60. (MIRA 13:7)

1. Ural'skiy filial AN SSSR, Sverdlovsk.
(Benzene) (Alkylation)

S/076/60/034/007/010/042/XX R004/B068

AUTHORS:

Babin, Ye. P., Plyusnin, V. G., Nasakina, M. I., and

MANAGEMENT ENGINEERISERS FRANKLING FOR

Rodigin, N. M.

TITLE:

Laws Valid for the Substitution of Alkyl Groups for Hydrogen

Atoms on the Benzene Nucleus. X. Relation Between the Rate Constants of the Formation of Isopropyl Benzene, and

Equations for the Composition of the Alkylation Products of Isopropyl Benzene by Means of Propylene in the Presence of

Aluminum Chloride

PERIODICAL:

Zhurnal fizicheskoy khimii, 1960, Vol. 34, No. 7,

pp. 1389-1394

TEXT: In a previous work (Ref. 1), the authors pointed out that the alkylation of benzene with propylene is a consecutive reversible reaction. Reverse reactions take place in the first, second, and fourth stages of the complete reaction. From this result, the conclusion is drawn that benzene must form as the dealkylation product when the alkylation of isopropyl benzene is carried out with propylene. The aim of this paper is to

Card 1/6

Laws Valid for the Substitution of Alkyl S/076/60/034/007/010/042/XX Groups for Hydrogen Atoms on the Benzene B00.1/B068
Nucleus. X. Relation Between the Rate Constants of the Formation of Isopropyl Benzene, and Equations for the Composition of the Alkylation Products of Isopropyl Benzene by Means of Propylene in the Presence of Aluminum Chloride

determine the relation between the rate constants of the direct and the reverse reaction, as well as to find out whether the relation between the alkylation constants of benzene corresponds to the relation between the alkylation constants of isopropyl benzene. For this reason, the alkylation of isopropyl benzene was carried out in the presence of AlCl₂ with dry propylene in nitrogen. The flow rate of propylene varied between 200 and 250 l/h per kg of isopropyl benzene. The reaction products obtained were rectified. The composition of the fractions with different propylene - isopropyl benzene ratios is given in two tables. Analyses were performed by I. A. Alekseyeva and G. A. Semerneva, It may be seen from these data that at 60°C not only the formation of di-, tri-, and tetraisopropyl benzene but also of benzene takes place. The reverse reaction in the first stage was thereby confirmed. The alkylation reaction is represented by the following scheme:

Laws Valid for the Substitution of Alkyl S/076/60/034/007/010/042/XX Groups for Hydrogen Atoms on the Benzene B004/3058

Nucleus. X. Relation Between the Rate Constants of the Formation of Isopropyl Benzene, and Equations for the Composition of the Alkylation Products of Isopropyl Benzene by Means of Propylene in the Presence of Aluminum Chloride

 $c_0 \xrightarrow{k_1} c_1 \xrightarrow{k_2'} c_2 \xrightarrow{k_3} c_3 \xrightarrow{k_4'} c_4 \quad (1). \ k_i \ are the direct-reaction constants; \ i=1,2,3,4; \ \beta_1 \ is the reverse-reaction constant. Since the dealkylation of di- and tetraisopropyl benzene has not been considered, k'_1 and k'_4 are "summational constants" which refer both to the direct and reverse reaction. With k_3, the dealkylation of triisopropyl benzene may be neglected. From an equation given in Ref. 13 for consecutive reversible reactions, the following ratios were found: <math>\beta_1:k_1:k_2:k_3:k_1'=0.38:1:0.20:1.0.065:0.003$. The equations for the composition of the alkylation products are given as: $c_0=38[0.769]$ exp(-0.14kt) - 0.769 exp(-1.44kt); $c_1=66.16$ exp(-0.14kt) - 33.85 exp(-1.44kt);

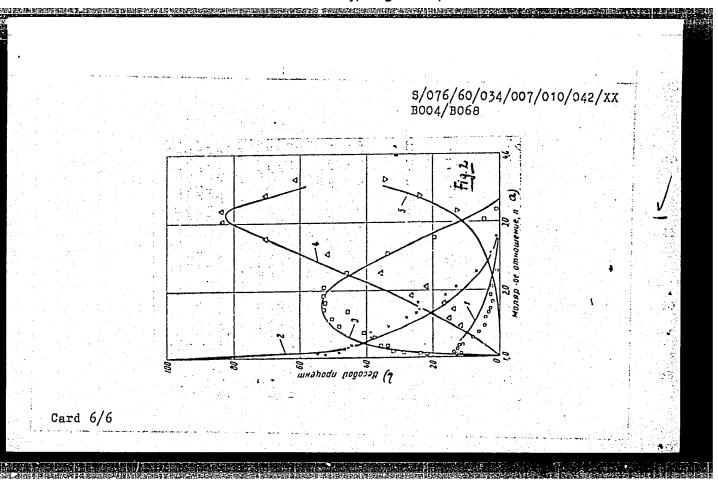
Laws Valid for the Substitution of Alkyl S/076/60/034/007/010/042/XX Groups for Hydrogen Atoms on the Benzene B004/B068
Nucleus. X. Relation Between the Rate Constants of the Formation of Isopropyl Benzene, and Equations for the Composition of the Alkylation Products of Isopropyl Benzene by Means of Propylene in the Presence of Aluminum Chloride

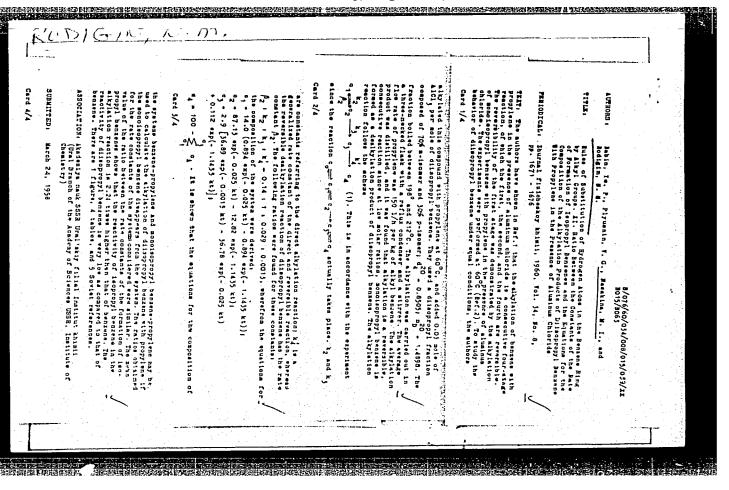
 $c_2 = 20[9.066 \exp(-0.065kt) - 8.820 \exp(-0.14kt) + 0.246 \exp(-1.44kt)];$ $c_3 = 1.3[80.38\exp(-0.003kt) - 143.9\exp(-0.065kt) + 64.38 \exp(-0.14kt)];$ $c_4 = 100 - \sum_{c_3} c_1$ (4). Fig. 2 shows the proportion by weight of the com-

ponents with different initial molar ratios n. It is thus shown that there is good agreement between values calculated from (4) and those found experimentally. These values are compared with those established for the alkylation of benzene (data given in Refs. 11 and 14). The relation between the consecutive reversible reaction rate constants for the alkylation of isopropyl benzene differ only little from the relation between the consecutive alkylation rate constants for henzene with propylene under comparable experimental conditions. There are 2 figures, 3 tables, and Card 4/6

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Laws Valid for the Substitution of Alkyl S/076,60/034/007/010/042, Groups for Hydrogen Atoms on the Benzene B004/1668 Nucleus. X. Relation Between the Rate Constants of the Formation of Isopropyl Benzene, and Equations for the Composition of the Alkylation Products of Isopropyl Benzene by Means of Propylene in the Presence of Aluminum Chloride	/xx
14 references: 11 Soviet, and 3 US.	
ASSOCIATION: Ural'skiy filial Akademii nauk SSSR, Institut khimii Sverdlovsk (Ural Branch of the Academy of Sciences USSR, Institute of Chemistry, Sverdlovsk) SUBMITTED: April 25, 1957	
Text to Fig. 2: 1: Benzene; 2: Isopropyl Benzene; 3: Diisopropyl Benzene; 4: Triisopropyl Benzene; 5: Tetraisopropyl Benzene; a) Molar Ratio n; b) Percent by Weight.	e;
Card 5/6	

"APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R001445





RABIN, Ye.P; PLYUSNIN, V.G.; NASAKINA, M.I.; RODIGIN, N.M.

Certain correlations in the substitution of hydrogen atoms by alkyl groups in the penzene nucleus. Part 11: Relation between the rate constants of formation of isopropylbenzenes and the equation expressing the composition of the products resulting from the alkylation of diisopropylbenzene by propylene in the presence of aluminum chloride. Zhur. fiz. khim. 34 no.8:1671-1676 Ag '60. (MIRA 13:9)

1. Akademiya nauk SSSR, Ural'skiy filial, Institut khimii. (Benzene) (Propene)

VDOVIN, Yu.A.: VLASOV, V.V.; ZATSEPIN, N.N.; KOROBEYNIKOVA, I.Ye.; MIKHEYEV, M.N.; RODIGIN, N.M.; TOMILOV, G.S.; SHTURKIN, D.A.; YANUS, R.I.

Discussion on nondestructive testing methods. Defektoskopiia no.1:90
165.

(MIRA 18:6)

s/0126/64/017/002/0208/0211

ACCESSION NR: APLO17352

AUTHORS: Rodigin, N. M.; Korobeynikova, I. Ye.

TITLE: A question concerning the use of the eddy currents method for selective measurement of variables of a ferromagnetic plate

Source: Fisika metallow i metallowedeniye, v. 17, no. 2, 1964, 208-211

TOPIC TAGS: electromotive force, straighteway measurement coil, differential wiring scheme, electromagnetic property, ferromagnetic plate, harmonic composition, proportional relationship

ABSTRACT: The principles of electromotive force (e.m.f) change with the change of electromagnetic properties and the geometry of the plate were studied in differentially wired "straightmay" type measuring coils. The feasibility of selective measurements of varying individual parameters of the plate was proven. The following conditions were imposed: 2) the plate was of infinite length and of a width greatly in excess of the thickness; b) the plate had homogeneous electroconductivity and a nonlinear dependence of the magnetic induction B' on the magnetic field intensity H (H \neq 0 B' is constant; at H = 0 B' is reversed). The energy was assumed to enter the plate from the surface and the electromagnetic field 1/3

ACCESSION NR: APLO17352

wave to penetrate to less than half the thickness. The theory of V. K. Arkad'yev (Sb. Prakticheskiye problemy* elektromagnetisma, Isd. AN SSSR, 1939, p. 19) and the calculations of H. H. HcConnell (AIEE Trans., 1954, 73, 1, 226) were used to compute the electric field intensity and the instantaneous value of the e.m.f. The measurement coils were wound differentially, and the plate tested was assumed to differ only slightly from a standard type. The e.m.f. difference was calculated for 4 variables: change in Y, B, plate width, and plate thickness. Two effects of the e.m.f. difference were used. The first was the degree of dependence of the e.m.f. on the parameters: a change in specific electroconductivity Y and in B gave rise to a change of the e.m.f. difference proportional to the square root of ω (the angular frequency of the magnetic field) and to H (magnetic field intensity at the plate surface), while a variation in the thickness of the plate caused a first order change. A more complex e.m.f. dependence arose from variations in the width of the plate (the first term was proportional to the first order in W and H_m)while other terms depended on the square root of ω and H_m . The second effect was the change in the harmonic composition of the e.m.f. difference. in the physical properties and in the geometry of the plate affected the harmonic composition differently; the change of thickness affected only the first harmonic but a change in electroconductivity, in magnetic induction saturation, and in width affected all harmonics. The individual parameters were measured on the basis of Card 2/3

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SUBMITTED:	25Apr63				:	NCL: 00
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Card 3/3						

PLYUSNIN, V.G.; BABIN, Ye.P.; RODIGIN, N.M.; NASAKINA, M.I.

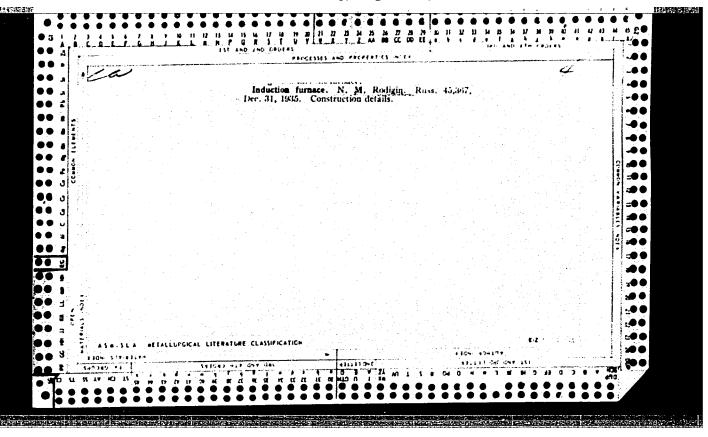
Regularities of the formation of isopropylbenzenes in the presence of aluminum chloride. Trudy Inst.khim. UFAN SSSR no.4:3-20 '60. (MIRA 16:6)

(Cumene) (Alkylation) (Aluminum chloride)

RODIGIN, M.N., doktor biolog. nauk, prof.

Studying the loose smut of wheat. Zashch. rast. ot vred. i
bol. 6 no.10:53-54 0'61.

1. Saratovskiy sel'skokhozyaystvennyy institut.
(Wheat—Diseases and pests) (Smuts)



Temperature Measurements in Rapid Heating

Zav. Labor. 4, 430, 1941

RODICIN, N. M.

Foucau's Currents in Cylindrical Bodies. Ural State University imeni Gorkiy, Sverdlovsk, 1945.

So: U-1837, 14 April 52.

Fundy IMM UFAN 5, 40, 1945	Trudy IMM UFAN 5, 40, 1945	nesea.	rch (on the	e Au	sten	ite	Trai	isfo:	rnat	ion	in	Stee	1 Pr	odu	cts						
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RODICIN, N. M.

Methodology of Laboratory Research on Electric Heat-Treatment of Steel

Trudy IFM UFAN 9, 3, 1946.

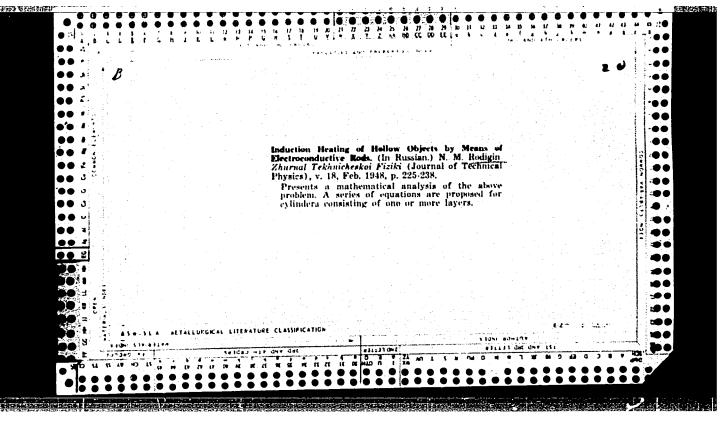
RODIGIN, N. M.; MALYSHEV, K. A.

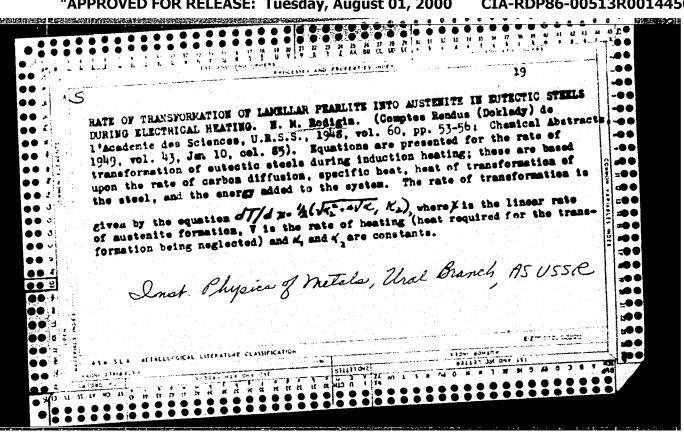
The Initial Temperature in the Growth of the Austenite Grain in Relation to the Rate of Heating

Trudy IFM UFAN 10, 53, 1946

Sarbvskiy, V. A., Roligia, N. M., and Povodina, N. A. Whe incluence of a tructural variations in absel on phase charge in electric heating", Vestnik mashinostroyeniya, 1946, 850. 12, p. 18-14, - Sibliog: 5 items.

50: U-2888, 12 Feb. 53, (Letopis' Zhurnal 'nykh Statey, No. 2, 1949).





CIA-RDP86-00513R001445

RODIGIN, N. M.

Author: Rodigin, M. M.

Title: An induction method of <u>wrehearing various steel items wit currents of normal fraquency.</u> (Induktsionnyi negrev stal'nykh izdelii tokami normal'-

noi chastoty.) 246 p.

Gity: Newedlovek .

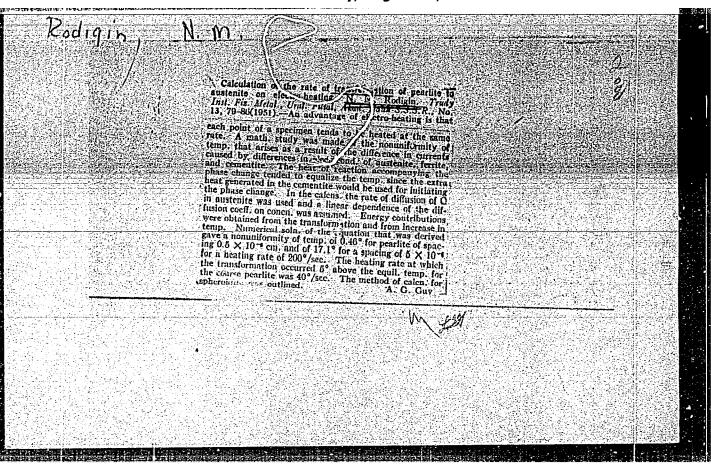
Publication: State Printing House of Scientific and Technical Literature on

Forrous and Kon-Ferrous Motallurgy.

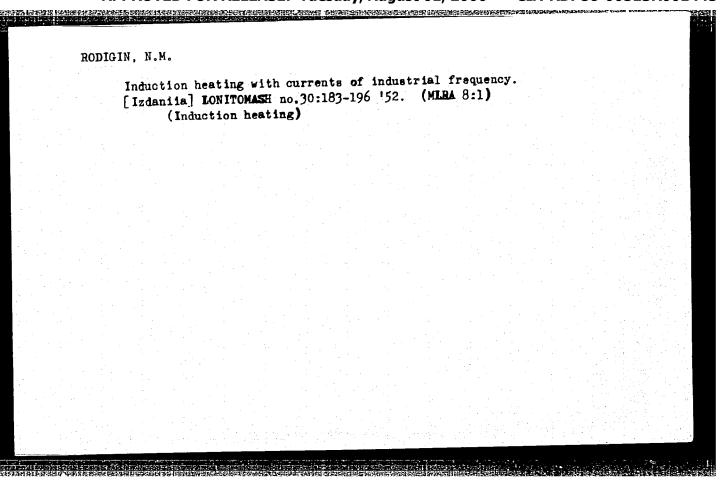
Date: 1950

Available: Library of Congress

Source: Monthl; List of Russian Accessions, Vol. 3, No. 8, Page 535



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RODIGIN, N.M.; ALEKGEYEV, A.I.; DUGINA, N.A., tekhnicheskiy redaktor

[New method of preheating metal before welding] Novyi sposob
podograva metalla pered svarkoi. Moskva, Gos. nauchno-tekhn. izdvo machinostroit. i sudostroit. lit-ry, 1953. 27 p. (MLRA 7:8)

(Electric welding)

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- 1. OLESOV, I. P., Eng.; ALEKSEYEV, A. I., Eng.; RODIGIN, N.M., Eng.
- 2. USSR (600)
- 4. Welding
- 7. Using induction preheating in assembly welding of steel structural units at temperatures below freezing, Stroi. prom., 31, No.1, 1953.

9. Monthly Lists of Russian Accessions, Library of Congress, April, 1953, Uncl.

RODIGIN, N.M.

"Problem of Perlite Transformation Into Austenite of Eutectic Steel"
Tr. In-ta Fiziki Metallov Uralsk. Fil. AN # SSSR, No 14, 1954,
26-34

The formation of austenite in eutectic steel is studied while the heat source is located externally and the specimen emits heat. Equations are derived for isothermal transformation of perlite into austenite. These equations allow for determination of the C distribution in austenite for any instant, the duration of transformation, and the average speed of austenization front for an arbitrary tije time interval. (RZhFiz, No 11, 1955)

SOV/137-59-5-11265

Translation from: Referativnyy zhurnal, Metallurgiya, 1959, Nr 5, p 255 (USSR)

AUTHOR:

Rodigin, N.M.

TITLE:

Induction Heating of a Moving Metal Strip

PERIODICAL:

V sb.: Prom. primeneniye tokov vysokov chastoty, Riga, 1957,

pp 56 - 63

ABSTRACT:

The author describes an induction apparatus for heating a moving metal strip in a transverse magnetic field. On each side of the strip, symmetrically to its plane, a magnetic conductor is located (made of transformer sheet steel) having a series of identical poles turned toward the strip. There is a coil on each pole through which a.c. current passes producing a magnetic field. The latter is directed perpendicularly to the strip plane. The author analyzes in detail the theory of induction heating. It is pointed out that the end temperature may be obtained over the entire length of a continuously moving strip only in the case if the total amount of heat liberated during the passing of the strip through the apparatus is equal for any point over the width of the strip. This

Card 1/2

Induction Heating of a Moving Metal Strip

SOV/137-59-5-11265

depends entirely on the shape of the magnetic conductor. The apparatus design is simple. It is recommended to use audio frequency currents on devices for strip heating in a transverse magnetic field. In this case rotary generators and ionic frequency converters can be used. In individual cases it is possible to use power frequency current.

Z.F.

Card 2/2

AUTHOR: Rodigin, N. M. 126-2-27/30

TITLE: Magnetisation of components by means of an A.C. current for defectoscopy and other purposes. (Namagnichivaniye izdeliy peremennym tokom dlya defektoskopii i drugikh tseley).

ANTHER STATESTICS OF THE STATESTS OF THE STATE

PERIODICAL: "Fizika Metallov i Metallovedeniye" (Physics of Metals and Metallurgy), Vol.IV, No.2, 1957, pp.377-378 (USSR).

ABSTRACT: In the case of an ordinary sinusoidal A. C. it is possible to select time intervals which correspond to a half cycle during which current will flow in one direction only. Magnetisation by means of current flowing during such half eycles is analogous to D.C. magnetisation and thereby a number of disadvantages of A.C. magnetisation can be eliminated. This idea is materialised in an instrument developed by the author of this paper in which the component is magnetised only during a quarter cycle when the A.C. line voltage changes between maximum and zero. The circuit consists of an ignitron, a thyratron, a peak value transformer and a condenser (Fig.1). The following advantages are claimed: the instrument ensures identical magnetisation (magnitude and polarity) of identical components; the mag-

claimed: the instrument ensures identical components; the magnetical large (magnitude and polarity) of identical components; the magnetisation time of components is reduced (to a quarter cycle); the power consumption is reduced.

Magnetisation of components by means of an A.C. current for defectoscopy and other purposes. (Cont.) 126-2-27/30

There is one figure and there are 4 Slavic references.

SUBMITTED: September 29, 1956.

ASSOCIATION: Institute of Metal Physics, Ural Branch, Ac.Sc. USSR. (Institut Fiziki Metallov Ural skogo Filiala AN SSSR).

AVAILABLE:

Card 2/2

25(6) PHASE I BOOK EXPLOITATION SOV/2798

Rodigin, Nikolay Mikhaylovich, and Ida Yegorovna Korobeynikova Kontrol kachestva izdeliy metodom vikhrevykh tokov (Use of Eddy Currents in Inspecting the Quality of Piece Parts) Moscow Mashgiz, 1958. 61 p. (Series: Obmen tekhnicheskim opytom) Errata slip inserted. 4,500 copies printed.

Reviewers: N. A. Krasyukov, Engineer, S. B. Shubina, Engineer and G. I. Alisionok, Engineer; Tech. Ed.: N. A. Dugina; Exec. Ed. (Ural-Siberian Division, Mashgiz): G. A. Sarafannikova.

PURPOSE: This book is intended for engineering and technical personnel engaged in inspection of parts and automation of production processes in the metalworking industry.

COVERAGE: This brochure discusses the physical basis of the eddy current method employed in the inspection of both full and hollow cylinder shaped piece parts. It describes oscilloscope circuits for simultaneous observation of two parameters and presents practical information on the design

Card 1/3

"APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R001445

Use of Eddy Currents (Cont.)	sov/2798	
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"APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R001445

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VAILABLE: Library of Congress (TS156 .Q3R63),	63
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DUBITSKIY, Lev Grigor'yevich; RODIGIN, N.K., kand.fiziko.matem.neuk, red.;
DUGINA, N.A., tekhn.red.

[Using radio measurements in product control] Radiotekhnicheskie
metody kontrolia izdelii. Pod red. N.M.Rodigina. Moskva, Gos.
nsuchno-tekhn. izd-vo mashinostroit.lit-ry, 1958. 223 p.

(MIRA 12;3)

(Machinery industry--Quality control) (Radio measurements)

	PHASE I BOON EXPLOSTATION SOV/26-B-20 SOV/26-B-20 Arademiye hauk 389R. Ural 'skdy filial. Institut fixiki metallov	sactions of the Institute of the Physics of th, Academy of Soisnees USSN, No. 20) Sward- p. Errata slip inserted. 1,000 copies postaty, Corresponding Member, Academy of	PURPOSE: This book is intended for scientists working in the field of physical metallurgy. COVERAGE: This is a collection of 28 articles written by members of the lawform of Sciences for the first of the collection of the Physics of Notla, brain force of the Physics of Notla, brain force of the Physics of Notla, brainfield in firstitute. Sculates at the 1938, on problems at the firstitute of the Physics of Notla, and the physics of the	ences accompany each erticle	Buynov N.W. Investigation of Decomposition in Supersaturated 283 Molalifo Solid Solutions Andovskiy, V.D., Structural Mochanies of Phace Over-Crystallize-303 Fion During the Heating of Steel	Gorbach, V.G. and V.D. Sadounkiy.) Effect of Preliminary Heat Treament of Steel on the Transformation Kinetics of Supercooled Austenite Responsite to N.A., and V.D. Sadovskir. Correcting the Structure France Franking of Cast Alloyed Steel Through Heat Treatment	Relyabov, E.A., M.A. Borodina, V.A. Elevellahtorn, Strengthening 339 Metathale Austerite Alloys by Means of Phase Hardening Metathale Austerite Alloys by Means of Phase Hardening Medigin, M.M., High-Speed Heating for Investigating Ricetrothermal 349	Exponent and Uther Furboses Exhibition of the Physics of Metls, Usal Branch of the Academy of Sciences USSR for the 357 Tears 1932-1956	AVAILABLE: Library of Congress (TNSCT.A4) 34/604/10 Card 6/6 Card 6/6	
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SOV/126-6-2-18/34

AUTHOR:

TITLE:

Rodigin, N. M.

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On the Influence of the Non-uniformity of the Electric

Resistance of Steel on the Phase Transformation During Electric Heat Treatment (K voprosu o vliyanii neodnorodnosti stali po elektrosoprotivleniyu na fazovyye prevrashcheniya pri elektrotermoobrabotke)

PERIODICAL: Fizika Metallov i Metallovedeniye, 1958, Vol 6, Nr 2, pp 315-320 (USSR)

ABSTRACT: Available information is discussed under the following chapter headings: comparison of electric heating with ordinary heating; features of heating of steel with micro-zones having non-uniform physical properties; influence of non-uniform heating (in the micro-volumes) on phase transformations; redistribution of the heat The results release during electric heat treatment.

are summarised thus: 1. In addition to generating heat inside the component and high heating speeds, the features of electro-heat treatment manifest themselves in unequal liberation of heat in micro-volumes with differing specific electric

The influence of this factor on the phase Card 1/4 resistance.

SOV/126-6-2-18/34

On the Influence of the Non-uniformity of the Electric Resistance of Steel on the Phase Transformation During Electric Heat Treatment

transformations will begin to assume a practical importance from a certain speed of heating, which depends on the structure of the steel.

- 2. The distribution of the heat during electric heating of steel depends on the shape and distribution of the micro-volumes with non-uniform specific electric
- resistance.

 3. In the case of presence in steel of spheroidal carbide inclusions with a high specific resistance the heat liberated in these per unit of volume will be lower than in the base metal which has a lower specific resistance. The distribution of heat will be similar for other steels with a similar electric resistance of the structure.

 4. The heat release per unit volume in sections of microscopic size in the form of a continuous network with high specific electric resistance will be larger than in the remaining metal having a lower specific resistance.

 5. Non-uniform electric heating of various micro-sections due to volume changes brings about deformation and

due to volume changes mings about deroimation and Card 2/4 distortion of the crystal lattice or thermal work

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On the Influence of the Non-uniformity of the Electric Resistance of Steel on the Phase Transformation During Electric Heat Treatment

- 6. The non-uniform heating of the basic mass of the metal near to the carbide inclusions has a considerably smaller influence on the heat treatment than the basic effect of non-uniform heat release in the sections of one phase relative to that of another.
- 7. During formation of austenite, a continuous redistribution of the electric current and the heat takes place as a result of the local changes in the electric
- 8. Owing to non-uniformities of the composition and redistribution of the heat, non-uniform heating has an influence on the germination and the development of
- 9. With increasing carbide globuli above a certain dimension the influence of the distortions in the crystal lattice or in the internal thermal hardening on the occurrence of germinations may be compensated by the

Card 3/4

On the Influence of the Non-uniformity of the Electric Resistance of Steel on the Phase Transformation During Electric Heat Treatment relative decrease in the dimensions of the boundaries.

There are 3 Soviet references.

ASSOCIATION: Institut fiziki metallov Ural'skogo filiala AN SSSR (Institute of Metal Physics, Ural Branch of the Ac.Sc.,

SUBMITTED: December 17, 1956

Card 4/4 1 Steel--Electrical properties 2. Steel--Transformations 3. Steel--Heat treatment

SOV/126-6-2-31/34

Rodigin, N. M. AUTHOR:

Pulse Magnetization of Permanent Magnets (Impul'snoye

TITLE: namagnichivaniye postoyannykh magnitov)

PERIODICAL: Fizika Metallov i Metallovedeniye, 1958, Vol6, Nr 2,

pp 368-369 (USSR)

ABSTRACT: A.c. is used for magnetization, using electronic switching; the magnetizing pulse lasts a quarter-period, and starts at the peak of the voltage wave. This makes the problem of interrupting the current easy; three or four pulses are used to produce saturation. As the pulse is brief a few turns of thick wire can be used to effect magnetization, which is very convenient. The largest magnets so magnetized had yoke cross-sectional areas of

15 cm². There are 2 references, both of which are Soviet. ASSOCIATION: Institut fiziki metallov Ural'skogo filiala AN SSSR

(Institute of Metal Physics, Ural Branch, Ac.Sc. USSR)

SUBMITTED: December 12, 1957

2. Alternating current--Applications 1. Magnets--Preparation Card 1/1

3. Electronic switches--Applications

"APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R001445

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SOV/129-59-1-7/17

Mironov, L.V., Engineer, Sazonov, V.G., Candidate of AUTHORS:

Technical Sciences, Levitin, V.V., Engineer and

Rodigin, N.M., Candidate of Physico-mathematical Sciences

Influence of Electric Heating on the Properties of Cold-TITLE:

rolled Stainless Steels (Vliyaniye elektronagreva na svoystva kholodnokatanykh nerzhaveyushchikh staley)

Metallovedeniye i Termicheskaya Obrabotka Metallov, PERIODICAL: 1959, Nr 1, pp 26 - 30 (USSR)

ABSTRACT: The influence was studied of electric annealing of the cold-rolled steels 1Kh18N9, 1Kh18N9T and Kh13N4G9 on their mechanical properties, the recrystallisation processes and the resistance of these steels against intercrystallite corrosion. The compositions and the main data of these steels are entered in Table 1, p 26. The specimens were heated with speeds of 100, 300, 600 and 1 000 C/sec up to 900-1 400 C and immediately after that were cooled in air. From thus-treated strips (20 × 200 mm), specimens for mechanical tests were prepared. The results of tensile tests are graphed in Figure 1, p 27 and it can be seen that the desired mechanical properties can be ensured by electric heating Cardl/3 with speeds of 100 to 1 000 C/sec without subsequent

SOV/129--59-1-7/17

Influence of Electric Heating on the Properties of Cold-rolled Stainless Steels

holding at the particular temperature. The optimum properties are obtained after heating to 1 150 - 1 200 °C. In Figure 2, p 28, microphotos are reproduced of the structure of the steel lKhl8N9T after annealing with electric heating as well as with ordinary heating. On the basis of the results of investigations of the resistance of materials to intercrystallite corrosion, the authors conclude that the process of recrystallisation of cold-rolled austenitic stainless steels, under conditions pertaining to electric heating, proceeds with a very high speed but at a higher temperature than in the case of ordinary heating: softening and the desired mechanical properties of the steels lKhl8N9, lKhl8N9T and Khl3N4G9 at heating speeds of 100 - 1 000 °C/sec are attained at 1 150 - 1 200 °C. On the basis of corrosion studies, it is concluded that the necessary resistance against intercrystallite corrosion can be ensured with any of the investigated heating speeds for steels lKhl8N9 and Khl3N4G9 and with heating speeds of 100 and 300 °C/sec in

Card2/3

SOV/129-59-1-7/17

Influence of Electric Heating on the Properties of Cold-rolled Stainless Steels

in the case of the steel lKhl8N9T; if higher heating speeds are used, the carbon in this steel has to be combined first into titanium carbide. There are 4 figures, 2 tables and 6 Soviet references.

ASSOCIATIONS: Ural'skiy institut chernykh metallov (Ural Institute of Ferrous Metala) and Institut fiziki metallov UFAN (Institute of Physics

of Metals of the Ural Branch of the Ac.Sc.)

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507/180-59-1-21/29

AUTHORS: Izbranov, P.D., Pavlov, V.A. and Rodigin, N.M. (Sverdlovsk)

TITLE: Investigation of the Orientation of Recrystallization

Centres at High Rates of Heating (Issledovaniye oriyentatsii tsentroy rekristallizatsii pri bol'shikh

skorostyakh nagreva)

PERIODICAL: Izvestiya Akademii nauk SSSR, Otdeleniye tekhnicheskikh

nauk, Metallurgiya i toplivo, 1959, Nr 1, pp 109-110

+ 1 plate (USSR)

ABSTRACT: The authors suggest that more reliable results on

recrystallization can be obtained through investigation of the orientation of centres at high heating rates than at the low rates used in most work. They go on to describe their investigation of the recrystallization of coldrolled specimens of a 3.54% Si steel, One batch of test pieces was 75% reduced, the other by 95%. The 15x100x0.25 mm strip specimens were heated either by the passage of electricity, in Rodigin's apparatus (Ref 4), or by immersion in a hot salt bath and air cooled. The cold-deformed and recrystallized specimens were examined microscopically and their texture was determined by the

Card 1/3 X-ray method. Fig 1 shows the X-ray pattern obtained from a cold-deformed specimen, Fig 2 that from one

SOV/180-59-1-21/29
Investigation of the Orientation of Recrystallization Centres at High Rates of Heating

recrystallized by heating electrically at 1100°C per sec. to 770°C, Fig 3 that from one immersed for about two seconds in a salt lath at 770°C. Fig 4 shows the structure obtained with the latter procedure. The X-ray patterns obtained with longer heating times in the salt bath are shown in Figs 5 and 5 (5 and 20 sec, respectively). The investigation showed that in recrystallization of strongly-deformed transformer steel (with a very pronounced deformation texture) the greatest probability of generation is possessed by those recrystallization centres whose orientation fully coincides with that of the deformed crystal sections. This leads to the first texture coinciding with the deformation texture. The second texture, which is that normally observed in the deformation of transformer steel, appears later in the development of recrystallization. The rates of heating

SOV/180-59-1-21/29

Investigation of the Orientation of Recrystallization Centres at High Rates of Heating

used had no appreciable effect on the mechanism of the formation of new grains on recrystallization.

There are 6 figures and 7 references, 5 of which are Soviet and 2 French.

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SUBMITTED: August 7, 1958

Card 3/3

18(3), 18(7), 24(2)
AUTHORS: Grigorov, K.V., Malyshev, K.A., Mironov, L.V., SOV/126-7-2-30/39

AUTHORS:

Rodigin, N.M. and Sazonov, B.G.

TITLE: On the Influence of the Speed of Heating on the Recrystallization Texture of Transformer Steel

(O vliyanii skorosti nagreva na teksturu rekristalli-

zatsii transformatornoy stali)

PERIODICAL: Fizika Metallov i Metallovedeniye, 1959, Vol 7, Nr 2,

pp 305-306 (USSR)

ABSTRACT: In conjunction with the development of a method of heat treatment of moving steel strip by induction heating, the authors of this paper investigated the kinetics of the processes taking place during rapid heating of cold-rolled strip of various grades: carbon, dynamo, transformer and stainless steels. It was established that re-crystallization and grain growth proceed at a very high speed. Thus, for instance, it is possible to effect recrystallization in less than 0.12 sec, including

the heating time. This permits electric annealing of cold-rolled strip of the above mentioned grades, with the exception of transformer steel, at very high speeds Card 1/5

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On the Influence of the Speed of Heating on the Recrystallization Texture of Transformer Steel

and short time durations, ensuring thereby all the properties specified by the GOST specifications. cold-rolled transformer steel, the authors studied additionally the influence of the speed of heating on the degree of perfection of the texture and it is to this problem that the present paper is devoted. The investigations were carried out on industrially produced 0.5 and 0.35 mm thick strip with a Si content of 3.0 to 3.2%, produced by cold-rolling twice with an intermediate anneal at 800 to 850°C, whereby the relative reduction during each pass amounted to 50-60%. For the investigations the specimens were taken from melts intended for finished products with greatly differing properties. Heating of the specimens to 1000-1300 C was effected in ordinary furnace and in a salt bath with various heating durations between 1 sec and 15 mins and also by direct passage of electric currents through the specimen. In all cases the specimens were cooled in air after heating. The heating speed varied between 1°C/min and 1000°C/sec. On the

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SOV/126-7-2-30/39

On the Influence of the Speed of Heating on the Recrystallization Texture of Transformer Steel

basis of the obtained results the following conclusions were arrived at:

1. With increasing heating speed a continuous decrease occurs in the degree of perfection of the texture obtained at the respective temperatures. Holding at the respective heating temperature brings about a slight improvement of the degree of perfection of the texture. On heating with a speed of the order of 1°C/min, the degree of perfection of the texture reaches 95%, whilst on heating at a speed of 300 to 1000°C/sec it does not exceed 25-30%. The heating speed does not influence the type of texture: at all heating regimes the texture is characterized by the predominance of the orientation {110} and <001).

2. On heating at a speed of 300-1000°C/sec up to temperatures of 1000-1300°C, the grains grow to dimensions which are commensurate with the thickness of the sheet,

suppress the grain growth generally but only preferential

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APPROVED FOR RELEASE: Tuesday, August 01, 2000 CIA-RDP86-00513R0014450

consequently an increased heating speed does not

SOV/126-7-2-30 '39

On the Influence of the Speed of Heating on the Recrystallization Texture of Transformer Steel

THE STATE OF THE PROPERTY OF T

growth of grains which are orientated in a certain way. 3. What was said in paragraph 1 relates to melts which, under industrial conditions, yield a perfect structure and favourable magnetic properties. In specimens obtained from heats which yield poor magnetic properties, a relatively low degree of perfection of the texture is obtained for all heating regimes which, in the best case, does not exceed 50%; the type of texture of the specimens from heats of this group is also characterized by the fact that the predominant orientation of the grains is {110} <001). As regards the processes of texture formation, slow heating of specimens obtained from such heats provides only insignificant advantages as compared to rapid heating. The problem of the influence of the speed of heating on the formation of recrystallization textures of cold-rolled materials has so far not been elucidated in literature. Assmus et al. (Ref 1) published certain data on the kinetics of the process of texture formation at various

Card 4/5 temperatures. Indirectly the results of these authors

sov/126-7-2-30/39

On the Influence of the Speed of Heating on the Recrystallization Texture of Transformer Steel

are in agreement with the results given in this paper. There is one German reference.

(Note: This is a complete translation)

ASSOCIATION: Institut fiziki metallov AN SSSR (Institute of Metal Physics, Ac.Sc., USSR)

SUBMITTED: March 22, 1958

Card 5/5

sov/126-7-6-19/24

Izbranov, P. D., Pavlov, V.A. and Rodigin, N.M. AUTHORS:

Some Peculiarities of the Recrystallization of Transformer TITLE:

Steel on Rapid Heating. 1. Dependence of Grain Size and

Recrystallization Temperature on Rate of Heating

PERIODICAL: Fizika metallov i metallovedeniye, 1959, Vol 7, Nr 6,

pp 915-921 (USSR)

ABSTRACT: It has been reported (Refs 2-6) that with electric heating

the recrystallization process takes place very rapidly, e.g. in fractions of a second for cold-deformed steel heated rapidly (Refs 4-6). The object of the present work was to study this effect for transformer steel. The steel was supplied by the Verkh-Isetskiy Works, the composition being 0.08% C, 3.54% Si, 0.15% Mn, 0.018% S, 0.10% Cr. The 1 or 0.5 mm thick strip was cold-rolled to 0.25 mm, 15 \times 100 mm plate test-pieces then being cut. Rapid heating was effected by direct passage of current in an installation as designed by N. M. Rodigin (Refs 13,14). A 0.1 mm thick nickel-nichrome thermocouple, welded to the

specimen was used to measure temperature. Provision was made for maintaining the temperature, after rapid heating,

constant. For slow-heating experiments, specimens were Card 1/3

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Some Peculiarities of the Recrystallization of Transformer Steel on Rapid Heating. 1. Dependence of Grain Size and Recrystallization Temperature on Rate of Heating

heated in an evacuated tube in an ordinary furnace. Micro-sections were prepared by electrolytic polishing and electrolytic etching (Ref 15). Fig 1 shows the relation between mean grain size and the logarithm of heating rate; micro-sections for specimens heated at 0.2 and 4250°C/sec are shown in Figs 2 and 3, respectively. The relation between recrystallization temperature and degree of deformation was also studied. For this specimens with 10, 25, 50, 75, 100 and 150% deformation were prepared, some of each group were rapidly heated to different temperatures and the volume of the recrystallized zone determined microscopically (Ref 18). Fig 4 shows the dependence of recrystallization temperature, and Fig 5 that of the difference between recrystallization temperature with rapid and slow heating, on degree of deformation. The authors conclude that as the heating rate increases, the grain size falls slightly (being only halved for a 104-fold increase in heating rate). Recrystallization Card 2/3 temperatures for rapid heating without soaking are higher

sov/126-7-6-19/24

Some Peculiarities of the Recrystallization of Transformer Steel on Rapid Heating. 1. Dependence of Grain Size and Recrystallization Temperature on Rate of Heating

than for slow heating, the difference rising with increasing degree of deformation. When rapid heating is combined with soaking, the recrystallization temperature falls sharply to values lower than that obtained with slow heating. With heating rates up to about 5000°C/sec the state of the material (small extent of relaxation preceding recrystallization and the distribution of impurities), controlled recrystallization.

There are 5 figures and 18 references, 17 of which are Soviet and 1 French.

ASSOCIATIONS Institut fiziki metallov AN SSSR (Institute of Metal Physics, Ac.Sc., USSR) and Sverdlovskiy gosudarstvennyy pedagogicheskiy institut (Sverdlovsk State Pedagogical Institute)

SUBMITTED: August 6, 1958

Card 3/3

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sov/126-8-3-17/33

AUTHORS:

Izbranov, P.D., Pavlov, V.A. and Rodigin, N.M.

TITLE:

Some Peculiarities of Transformer-Steel Recrystallization

II. Kinetics of Texture Formation During Rapid Heating.

PERIODICAL: Fizika metallov i metallovedeniye, 1959, Vol 8, Nr 3,

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pp 434-439 (USSR)

ABSTRACT:

Much work (Ref 1 to 8) on recrystallization, particularly

that of transformer steel, has been carried out on specimens subjected to isothermal recrystallization

annealing for times occasionally as long as several hours. The object of the present work was to study the formation

and development of the recrystallization texture of

transformer steel at high heating rates. A steel with

3.54% Si with a reduction of 75 or 95% was used.

 $15 \times 100 \times 0.25$ mm specimens were heated by an electric current without holding; others, 0.11 mm thick, by

immersion in a salt bath at the required temperature.

The electric heating was effected in the apparatus designed by N.M.Rodigin (Ref 10). The microstructure and texture of recrystallized specimens were studied, using

a special camera, enabling the specimen to be displaced in two mutually perpendicular directions during exposure.

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X-Ray patterns obtained are shown in Figures 1 to 4 and 6 to 9, and the microstructure in Fig 5. The authors draw the following main conclusions. Two types of texture arise in the recrystallization of transformer steel. For the highly deformed material, the texture of the first stage of recrystallization conforms to the pronounced deformation texture; later this is replaced by the texture generally found in isothermal annealing of transformer steel. The heating rates (840 to 1170°C/sec) and current densities used had no appreciable effect on the mechanism of formation of new grains as regards orientation factors. The high recrystallization rates obtained by both methods of heating can be attributed to the considerable reduction in relaxation before recrystallization and, possibly, also to the redistribution of impurities. On rapid electric heating to temperatures over 1000°C, the texture produced is substantially the same as the recrystallization texture in isothermal

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annealing. There are 9 figures and 13 references, 8 of which are Soviet, 3 English and 2 French.

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67695 18.1141 SOV/126-8-4-17/22 18.7500 Izbranov, P.D., Pavlov, V.A., and Rodigin, N.M. Some Peculiarities of Transformer Steel Recrystallization on Rapid Heating. III. Dependence of the Rate of Grain AUTHORS: TITLE: Growthwand Activation Energy of this Growth on the Rate PERIODICAL: Fizika metallov i metallovedeniye, 1959, Vol 8, Nr 4, of Heating pp 607-612 (USSR) ABSTRACT: The high rates of recrystallixation of cold-deformed metals, particularly transformer steels on rapid heating has been explained (Refs 1, 2) in terms of a change in the condition of the metal before recrystallization. This should affect the rate and activation energy of grain growth and it was the object of the present work to determine these parameters for both rapid and slow heating of transformer steel and compare the results together and with published (Refs 3-6) work in this field. The steel used contained 0.08% carbon, 3.54% silicon, 0.15% manganese, 0.018% sulphur, and 0.10% chromium. For rapid-heating experiments the material is subjected to mechanical and heat treatment to give an average grain size of 2-3 mm and a reduced number of recrystallization Card 1/3